





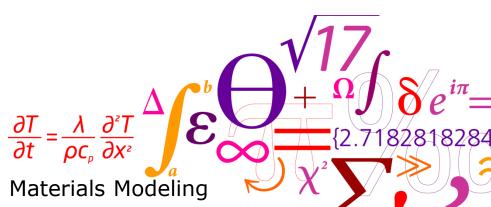
Taastrup 2014-10-21

#### Workshop om nyt koncept for durability design

Henrik Stang

Professor – Integrated Structures and Materials Modeling DTU Civil Engineering

Department of Civil Engineering





### Some comments of the overall concepts

JWG - Durability Report 2014

### JWG Durability

JWG 250/104 - N25

Steinar Leivestad, Convenor 2014.02.21



### **Overall concept**

The drive to make concrete more sustainable will lead to cements with lower clinker contents and strong pressure to use recycled and secondary materials, which may have a poor shape. All these changes could have an adverse effect on concrete durability and consequently there is a need to have clearly defined performance criteria as an alternative to limiting values or a requirement when certain limits are exceeded.

A system is needed for the characterisation of the resistance of the concrete in reinforced concrete structures to the major deterioration mechanisms related to;

- corrosion of reinforcement i.e. carbonation, chlorides
- deterioration of the concrete i.e. freeze/thaw action, alkali-aggregate reaction and chemical aggressiveness such as sulphate attack

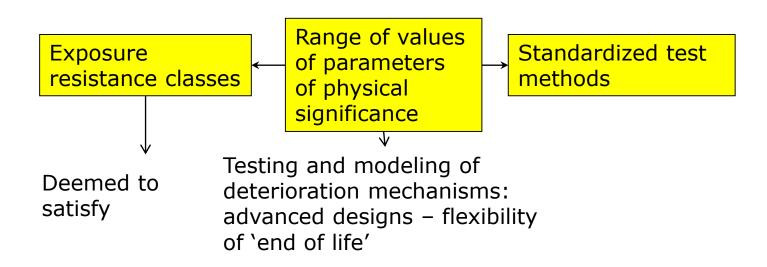
For this purpose it is proposed a system with exposure resistance classes. The definition of a resistance class should be performance based. For implementation in practical daily design deemed to satisfy rules for these classes could be developed, based on experience and calibration with up to date technology and knowledge.

Finally rules are needed for relating design working life and exposure conditions to exposure resistance classes and as a result from that determining the minimum concrete cover.



### **Overall concept**

### Yes! In particular:



Deemed to satisfy materials and designs & Possibilities for advanced modeling and non-standard materials and designs in the same framework!

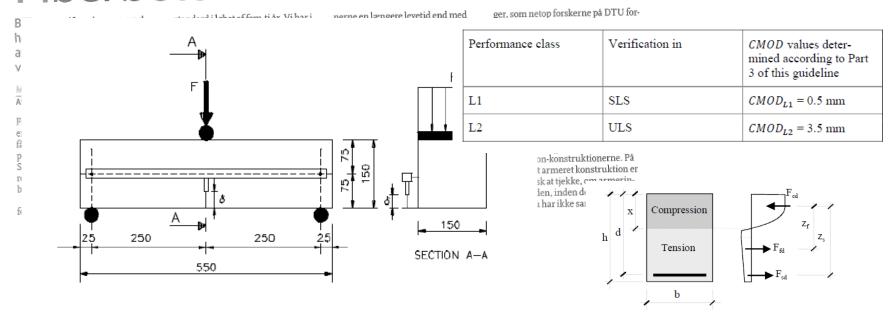


### Overall concept – a parallel case



FJERNVARMETUNNELEN, hvor der er benyttet stälfiberbeton, begynder på Amagerværket og slutter på Nørrebro i København. Foto: Polfoto

## Fiberbeton vinder frem





### Questions... Is this all??

The basic parameters to consider in a system for practical design of concrete for durability are;

- characterisation of exposure conditions
- characterisation of resistance characteristics of concrete
- rules for relating resistance to exposure
- requirements for relating minimum concrete cover to exposure intended working life and resistance
- requirements to behaviour under service conditions e.g. cracking etc.



### **Questions...** Definition of resistance classes

The definition of the classes should be performance based, that will allow technology development without a need to amend the classes. The definition should also be related to exposure conditions defined in the system of exposure classes, and with requirements corresponding to realistic requirements while not necessarily being the final requirement(s). This would allow use of experience and observations from practice to calibrate requirements, and to adjust concrete specifications in accordance with observations from real structures under normal service conditions.

?



# Questions... Coupled issues: e.g. crack and the presence of cracks

The basic parameters to consider in a system for practical design of concrete for durability are;

- characterisation of exposure conditions
- characterisation of resistance characteristics of concrete
- rules for relating resistance to exposure
- requirements for relating minimum concrete cover to exposure intended working life and resistance
- requirements to behaviour under service conditions e.g. cracking etc.

Table 2 Definition of exposure resistance classes

Corros	Deterio					
Carbon: Class	ation Res	istance	Chloride Class	Freeze/t Class		
RC	RC	RC	RSD	RSD	RSD	RF
(Low)	(Medi- um)	(High)	(Low)	(Medi- um)	(High)	(Medium)
years of (Rh 65% probabil	n of class exposure b) with 109 ity of carb ceeding (n	to XC3 %- onation	Definitio years of with 10% chloride exceedin (mm)	Definition years of with 10% scaling k (kg/m²)		
40	30	20	75	60	45	10

The concept of resistance classes is based on un-cracked concrete

Concretes of the same resistance class could have very different strengths and cracking behaviour

How to link cracking requirements, exposure and resistance???



### **Questions... End of Service Life**

splitting stresses due to bond etc. utilized in the mechanical design of the structures. From the statistical distribution of cover, carbonation rate or chloride diffusion coefficient as well as aggressiveness of the environment this criterion will not exclude a certain level of corrosion on a limited percentage of the reinforcement. The criterion has also to be modified, or the target reliability, in exposure conditions where the propagation period is very long e.g. X0 and XC1.

When assessing existing structures and their remaining service life, however, the criteria shall be based on assessed/observed performance on a case by case basis, taking due account of the effect of observed deterioration on structural strength and safety etc.

How flexible could the applied 'end of service life' be?

Corrosion rate in stead of onset of corrosion

Why difference with respect to the methodology for new and existing structures?



### **Questions - Probabilistic approach**

**Table 2 Definition of exposure resistance classes** 

Corrosion of reinforcement						Deterioration of concrete			
Carbonation Resistance Class			Chloride Resistance Class			Freeze/thaw Resistance Class		Chemical Aggressiveness Class (for later)	
RC	RC	RC	RSD	RSD	RSD	RF	RF	RCA	RCA
(Low)	(Medi- um)	(High)	<mark>Guideli</mark>	nes for	a full	probabilist	ic approac	<mark>:h? l</mark> ium)	(High)
Definition of class is 50- years of exposure to XC3 (Rh 65%) with 10%- probability of carbonation front exceeding (mm)		Definition of class is 50- years of exposure to XS2, with 10%-probability of chloride concentration exceeding 0,5% at depth (mm)		Definition of class is 50- years of exposure to XF4, with 10%-probability of scaling loss exceeding (kg/m²)		Definition of class is 50- years of exposure to XA3, ground water with SO <sup>2</sup> <sub>4</sub> 6000mg/l and 10%- probability of loss exceeding (g/m <sup>2</sup> )[??]			
40	30	20	75	60	45	10	2	?	?